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# VINYLTEK®

## SPL-VTEK-606T

### DESCRIPTION

**SPL-VTEK-606T** PVC based RoHS compound formulated with a high quality resin, special plasticizers & stabilizers. This compound is suitable for Automotive cable application from cross-section area 0.35 Sq.mm to 25.0 Sq.mm. & outer sheathing.

### SPECIFICATION

Cables manufactured with **SPL-VTEK-606T** according to standard technology meets the specific requirements of class B as per ISO 6722.

**Temperature range:** -40°C to 105°C

### PROPERTIES

Properties	Test Method	Unit	Typical Value
Density	ASTM D 792	g/cm <sup>3</sup>	1.36
Durometer Hardness	ASTM D 2240	Shore D	45
Durometer Hardness	ASTM D 2240	Shore A	90
- Tensile Strength	ASTM D 638	MPa	20
Elongation	ASTM D 638	%	300
Variation in Tensile Properties after Heat Ageing at 125°C / 10 days			
Tensile Strength	ASTM D 638	%	+8
Elongation	ASTM D 638	%	- 11
Hot Deformation Test 100°C, 6 Hrs.	IEC 60811-3-1	%	28
Thermal Stability at 200°C	IEC 60811-3-2	Minutes	240
Volume Resistivity	ASTM D 257	ohm-cm	1 x 10 <sup>14</sup>

\* **Tensile Properties on 1mm Extruded Tape**

\* Data should not be used for specification work

### PROCESSING TECHNIQUES

**SPL-VTEK-606T** can be processed on any good extruder designed for PVC at temperatures in the range of 160°C-195°C. The screw must have a good homogenizing capacity.

### COLORABILITY

**SPL-VTEK-606T** is a Colorable Compound and no detrimental effects on properties in presence of masterbatch colours. We suggest drying masterbatch before use.



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## PACKAGING

**SPL-VTEK-606T** is available in the form of free flowing pellets and supplied in bags of moisture resistant material with a net content of 30 Kgs. Material also available in Jumbo bags with a net content of 900 Kgs.

## STORAGE & SHELF LIFE

The product/compound should remain in

- Sealed condition
- Without exposing to direct sunlight and temperature not exceeding 45°C

Shelf life of the compound is 12 months from the date of manufacture.

Product alteration may occur due to extended period of storage.

Shakun accepts no liability of any kind in case the above mentioned storage conditions are not fulfilled.

## SAFETY

**SPL-VTEK-606T** is not classified as a dangerous preparation.

The product is supplied in form of pellets of about 3 – 4 mm in size and can be readily handled with commercially available equipment. All handling and transport of the product may generate some dust and fines, which constitute a potential risk for dust explosion. Therefore, all instruments in the system should be properly grounded. Properly designed equipment and good storage will reduce the potential risk. Please, check and follow local disposal regulations!

Inhalation of any type of dust may irritate the air passages and should be avoided. For hot products: immediately immerse in or flush the affected area with large amounts of cold water to dissipate heat.

In case of adverse exposure to melting products formed at elevated temperatures, immediately remove the affected victim from exposure.

Sweep up spilled granules and place in suitable containers for recycle or disposal. Consult an expert on disposal or recovered material and ensure conformity to local disposal regulations.

The product is intended for industrial use only. A Material Safety Datasheet is available on request. Please contact our Technical Team of SHAKUN POLYMERS PRIVATE LTD., for more details on various aspects of safety, recovery and disposal of the product.

This information is to the best of our knowledge accurate but all recommendations or suggestions are made without guarantee or legal liabilities since the conditions of use are beyond our control. The typical values given do not constitute specification for the product but represent typical analytical values.

## SHAKUN POLYMERS PRIVATE LIMITED

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